

SIMMAG

ELECTRONIC MODULAR FLAKERS SP 405 – SP 605

ICE CHUTE KIT INSTALLATION



PROCEDURES

1. Remove first the Front/Top Panel.
2. Remove pre-punched small panel from right or...



.....rear panel.



3. Install at bottom side of the opening gasket included in the kit.



4. Remove the ice chute with Optical Ice Level control secured on it.



Unscrew the screw securing the ice spout metal bracket to the frame of the ice machine.



5. Remove the rubber band from the insulation of plastic ice spout.



6. Remove the two polystyrene insulation.



7. Unloose the two screws securing the ice spout metal bracket to the ice breaker and remove it



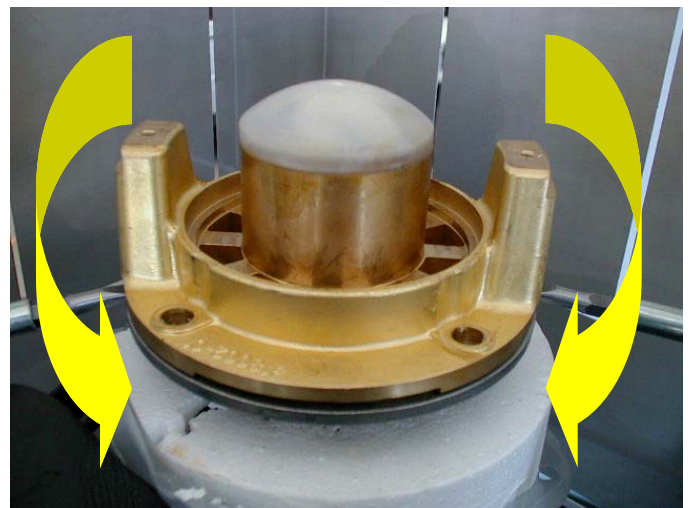
9. Unloose and remove the four ice-breaker screws and.....



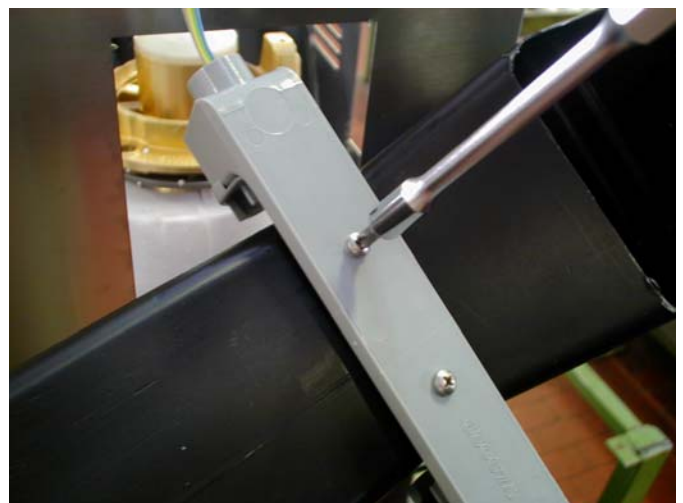
...turn the same toward the selected opening. Secure again the ice-breaker with its screws in the **new position**.



8. Remove the plastic ice spout.



10. Remove the Ice Level Control from ice chute and.....



.....move it through the ice opening so to have the same available just outside the unit frame.



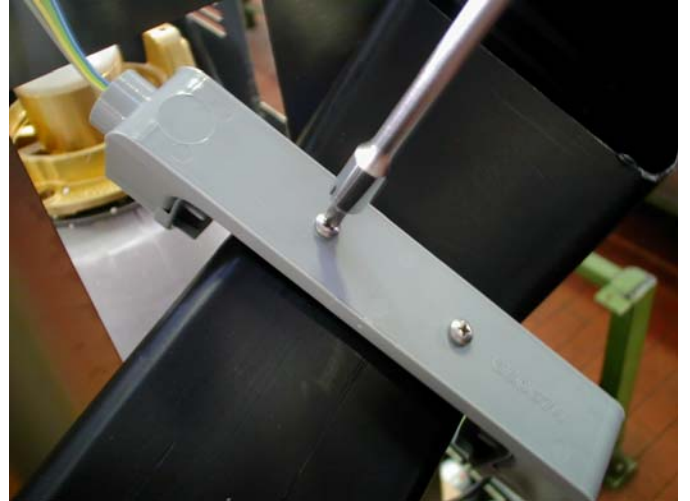
11. Fit plastic ice spout by its two screws onto the ice breaker (**new position**).



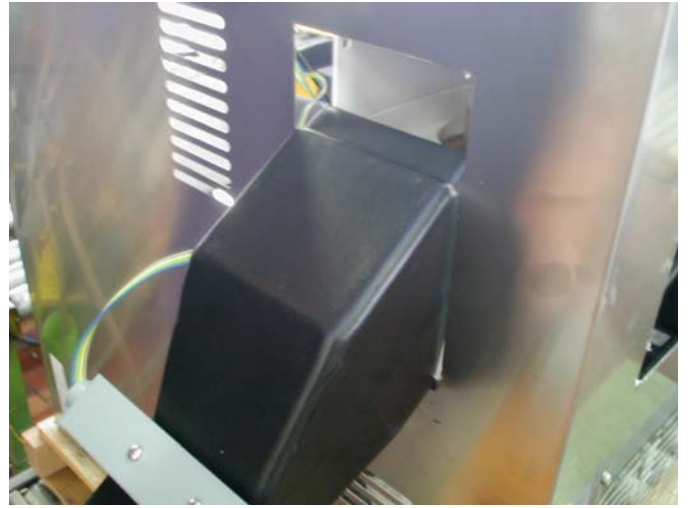
12. Install ice spout insulation.



13. Install Ice Level Sensor onto the **new ice chute** included in the kit securing it to the two drilled holes.



14. Insert the new ice chute through the selected opening of the panel.



15. Secure it back to the ice spout.





16 . Re-fit the Front-Top panel.



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